ROLLING BEARINGS FOR RAILWAY APPLICATIONS





BU**T:the UK**Premium-Class Bearing Manufacturer

The BUT Bearing Industries Group is the UK manufacturing organization operating in the bearing industry for over 110 years, with a monthly production capacity exceeding 350 tons of machined steel. The experience gained over the years provides BUT with the know-how and expertise necessary for the development and manufacture of technological industrial bearings up to 1925 mm outer diameter. BUT offers reliable cost-effective solutions, with extreme operational flexibility, leadingedge service, huge stock availability, short delivery time and the quality typical of a consistent premium-class bearing source. With a worldwide distribution network and exports to more than 50 countries, BUT is globally recognized as

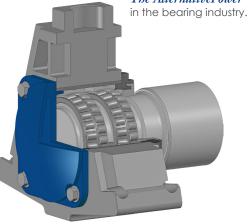
"The Alternative Power"



The rolling bearings expressly designed and manufactured by BUT for the railway industry will help you ensure **smooth transportation operations** all over the world. The engineering know-how and manufacturing skills gained over time as well as the **international approval** from many key customers of the sector have made

of BUT a well-known reliable source of top quality products and services for the specific needs of the railway players.



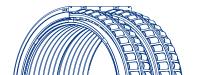


Engineering and Manufacturing Solutions at Your Service!

- Technical consultancy
- · Application analysis and feasibility study
- Engineering and design
- Advanced calculations
- FEM and semi-analytical simulations
- Project co-engineering
- Product customization and optimization
- Advanced and flexible manufacturing technology
- Qualified on-field assistance







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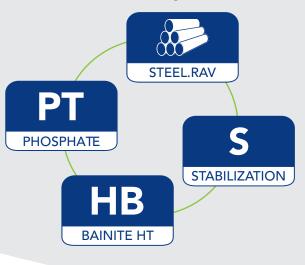
Special Technical Features for BUT Railway Bearings

- **High cleanliness steels** (BUT RAV protocol) for extended service life
- BUT Phosphate Treatment (PT) for excellent friction, corrosion and wear resistance
- BUT Stabilizing Treatment (S) to avoid

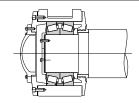
bearing dimensional changes due to temperature increase during operation

• BUT Isothermal Bainite Heat Treatment

(HB) to remarkably reduce the incidence of cracking

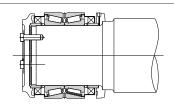


Examples of BUT Railway Bearing Arrangements



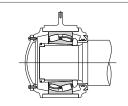


Double row taper roller bearings in face-to-face arrangement (TDI configuration)



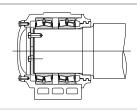


Double row taper roller bearings in back-to-back arrangement (TDO configuration)



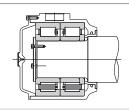


Single spherical roller bearings





Paired spherical roller bearings





Paired cylindrical roller bearings (NJW+NJPW configuration)

