



The UK Premium Class Bearing Manufacturer

BUT (Roulement, Kugellager, Bearing) is the UK bearing manufacturing organization which has been operating in the bearing industry for over 70 years, with a monthly production capacity exceeding 350 tons of machined steel. The experience gained over the years provides BUT with the expertise necessary for the development and manufacture of technological industrial bearings up to 1925 mm outer diameter. BUT offers reliable cost effective solutions, extreme operational flexibility, leading-edge service, huge stock availability, short delivery time and the high, consistent quality of a premium class bearing manufacturer. With a worldwide distribution network and exports to more than 50 countries, BUT is globally recognized as **"The Alternative Power"** in the bearing industry.

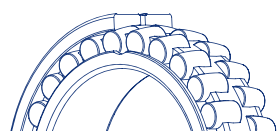
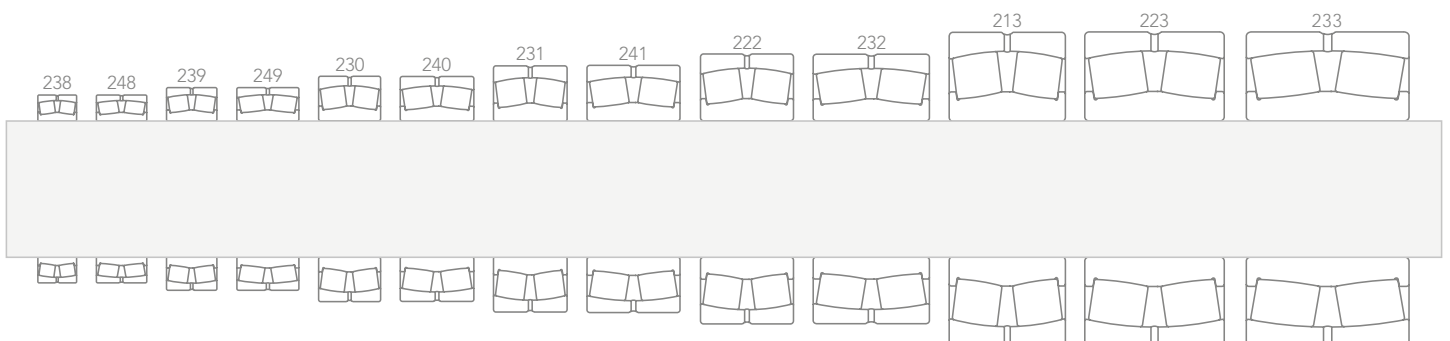
BUT Spherical Roller Bearings

The spherical roller bearings (SRBs) manufactured by BUT are engineered to withstand high radial forces and moderate axial forces acting in both directions. BUT SRBs can dynamically accommodate misalignments due to shaft bending. They are produced with cylindrical or tapered bore, in open or sealed execution. Depending on application requirements, BUT Bainite Hardening Treatment (HB) and High Temperature Dimensional Stabilization (S) can be applied on bearing rings and rollers. Moreover, as for dimensions, BUT spherical roller bearings are manufactured according to ISO/ABMA/GOST specifications. As a consequence, they are fully interchangeable with all the bearings that meet the relevant international standards.



A Complete Range

The range of BUT spherical roller bearings covers most requirements of standard and special industrial applications, in severe and critical working conditions. BUT offers a wide portfolio of open and sealed SRBs in all diameter and width series. While the narrow low-section bearings (e.g. 238 series) feature high speed capabilities as well as low weight and minimum space dimensions, the wide high-section bearings (e.g. 233 series) have higher load carrying capacities. All BUT SRBs put together experience in design with proven performance in all major industries.



Main Designs

MA type



- Design used for medium and large size bearings
- Inner ring with integral side ribs
- Symmetrical roller profile
- Two-piece machined brass cage guided on the outer ring
- Lubrication groove and holes in the outer ring
- Optimized separable cage for better performance in case of different rolling element speed
- Available with lubrication groove and three lubrication holes in the outer ring and six lubrication holes in the inner ring (W513)

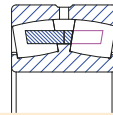
HB
BAINITE HT

S
STABILIZATION

TOUGH ROLLER

V
VICTORY LINE

MB type



- Design used for medium size bearings operating at medium to high speeds, featuring high load carrying capacities
- Inner ring with integral side and central ribs
- Symmetrical or asymmetrical roller profile
- Two-piece machined brass cage guided on the inner ring
- Lubrication groove and holes in the outer ring
- Available with lubrication groove and three lubrication holes in the outer ring and six lubrication holes in the inner ring (W513)

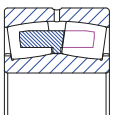
HB
BAINITE HT

S
STABILIZATION

TOUGH ROLLER

V
VICTORY LINE

CA type



- Design used for large size bearings, withstanding high radial loads and moderate axial loads in both directions
- Inner ring with integral side ribs
- Symmetrical roller profile
- One-piece double pronged machined brass or steel (CAF) cage with integral slinger guided on the inner ring
- Lubrication groove and holes in the outer ring
- Available with lubrication groove and three lubrication holes in the outer ring and six lubrication holes in the inner ring (W513)

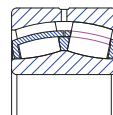
HB
BAINITE HT

S
STABILIZATION

TOUGH ROLLER

V
VICTORY LINE

CC type



- Design used for medium size bearings operating at medium to high speeds and featuring high load carrying capacities
- Ribless inner ring
- Symmetrical or asymmetrical roller profile
- Two-piece window type pressed steel cage guided on the inner ring
- Lubrication groove and holes in the outer ring
- Available with lubrication groove and three lubrication holes in the outer ring and six lubrication holes in the inner ring (W513)

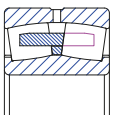
HB
BAINITE HT

S
STABILIZATION

TOUGH ROLLER

V
VICTORY LINE

ECA type



- Design used for large size bearings, based on CA design, with optimized roller set
- Inner ring with integral side ribs
- Symmetrical roller profile
- One-piece double pronged machined brass cage with separated slinger guided on the inner ring
- Lubrication groove and holes in the outer ring
- Available with lubrication groove and three lubrication holes in the outer ring and six lubrication holes in the inner ring (W513)

E-TYPE

HB
BAINITE HT

S
STABILIZATION

TOUGH ROLLER

V
VICTORY LINE

