CYLINDRICAL ROLLER BEARINGS

SINGLE ROW

BEARINGS UNIVERSAL TECH

BEARING INDUSTRIES



The UK Premium Class Bearing Manufacturer

BUT (Roulement, Kugellager, Bearing) is the UK bearing manufacturing organization wh ich has been operating in the bearing in dustry for over 70 years, with a monthly p roduction capacity exceeding 350 tons o f machined steel. The experience gained over the years provides BUT with the expertise necessary for the development and manufacture of technological industrial bearings up to 1925 mm outer diameter. BUT offers reliable cost effective solutions, extreme operational flexibility, leading-edge service, huge stock availability, short delivery time and the high, consistent quality of a premium class bearing manufacturer.

With a worldwide distribution network and exports to more than 50 countries, BUT is globally recognized as *"The Alternative Power"* in the bearing industry.



BUT Cylindrical Roller Bearings

The cylindrical roller bearings (CRBs) manufactured by BUT are produced in many designs, dimensions and series, to withstand heavy radial loads and medium speeds, covering most of the requirements in a variety of standard and special industrial applications. All CRBs manufactured by BUT offers the highest I oad rating capacities, improved internal geometry, high quality materials and special heat treatments for superior performance.

BUT CRBs are available with cylindrical or tapered bore in single, double or multi row configuration. Depending on application requirements, BUT Bainite Hardening Treatment (HB) and High Temperature Dimensional Stabilization (S) can be applied on bearing rings and rollers. The bearing dimensional and running accuracy conforms to ISO/ABMA/GOST specifications.



Single Row Cylindrical Roller Bearings

BUT offers a wide range of single row cylindrical roller bearing designs in normal or reinforced execution with increased performance in critical applications. Roller and raceway profiles are designed to attain optimized stress distribution while minimizing the edge effect, especially under critical conditions.

The portfolio of BUT single row CRBs is finally enhanced by the high-capacity f ull complement bearings (cageless), which reach higher load carrying capacities within the same boundary dimensions.





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Main Designs

NU type

- Outer ring with two integral side ribs
- Ribless inner ring
- Two-piece machined brass cage guided on rollers (M) or outer ring (MA)
- Available with riveted or AVH cage also with lubrication grooves
- Optimized raceway geometry and roller profile
- To be used in non-locating position



NUP type

- Outer ring with two integral side ribs
- Inner ring with one integral side rib and one loose rib
- Two-piece machined brass cage guided on rollers (M) or outer ring (MA)
- Available with riveted or AVH cage also with lubrication grooves
- Optimized raceway geometry and roller profile
- Can be used in locating position

HB S AVH POFILE VICTORY LINE.

NJG type



- Outer ring with two integral side ribs
- Inner ring with one integral side rib
- Full complement (cageless) separable design for increased carrying capacities
- Reduced maximum rotational speed compared to caged design
- Optimized raceway geometry and roller profile
- Can be used in one direction locating position

HBS STABILIZATION PROFILE VICTORY LINE

NCF type



- Outer ring with one integral side rib and retaining ring
- Inner ring with two integral side ribs
- Full complement (cageless) design for increased load carrying capacities
- Reduced maximum rotational speed compared to caged design
- Optimized raceway geometry and roller profile
- Can be used in one direction locating position

N type

- Ribless outer ring
- Inner ring with two integral side ribs
- Two-piece machined brass cage guided on rollers (M) or inner ring (MB)
- Lubrication grooves in side faces of inner ring
- Available with riveted or AVH cage also with lubrication grooves
- Optimized raceway geometry and roller profile
- To be used in non-locating position

- Outer ring with two integral side ribs
- Inner ring with one integral side rib
- Two-piece machined brass cage guided on rollers (M) or outer ring (MA)
- Available with riveted or AVH cage also with lubrication grooves
- Optimized raceway geometry and roller profile
- Can be used in one direction locating position



• Outer ring circumferentially split

HB

- Inner ring with one integral side rib
- Lamellar brass cage design

- Designed to maintain high carrying capacities without compromising the rotational speed capability
- Optimized raceway geometry and roller profile



S AVH









a roller profile ating position